

016990



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3303-043
Job Sheet 195274



Part No: D3303-043

Job Qty: 3 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/16/19

Job Tracking No:

Due Date: 6/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: A 04.09.07 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	6/14/19		0.00	0.67	Small Fab - 1		JUL 19 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	3 pcs	6/14/19		0.00	0.00	QC 5 - 10		JUL 19 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50	DAS	
							QC 5 - 30	81	
							QC 5 - 40	9-89	
120	Powdercoat - 3 Grey Sand - B4B	3 pcs	6/14/19		0.00	0.12	Powdercoat - 1 - B4B		JUL 19 2019
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	3 pcs	6/14/19		0.00	0.00	QC 3 - 10		JUL 19 2019
							QC 3 - 13		
							QC 3 - 15		

START: 5:45 OUT: 3:00 FINISH: 9:15

Plex 5/16/19 3:21 PM Dart.lajeunesse.marie

					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	DAS
					QC 3 - 40	81
					QC 3 - 19	9-89
					QC 3 - 43	
					QC 3 - 24	
140	Packaging 3-1 - Stock - B4B	3	6/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
150	QC 21 - SA	3	6/14/19	0.00 0.00	QC 21 - SA - 21	DAS
						21
						9-89

pcs		QC 21 - SA - 70	
		QC 21 - SA - 53	

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3)
 130 - (QC3- Inspect Part Finish)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3303-1	Plate	ST457 3 pcs (1 ea)	100-Small Fab - 1	3190331
D3303-3	Bracket	ST459 3 pcs (1 ea)	100-Small Fab - 1	3126967
MS20426AD3-3	Rivet	ST312 24 Ea (8 ea)	100-Small Fab - 1	3174201
MS20470AD4-4	Rivet, Universal Head	ST316 48 Ea (16 ea)	100-Small Fab - 1	3196239
MS21075L3	Nut Plate overcoat	ST298 12 Ea (4 ea)	100-Small Fab - 1	3041081

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3303-1	3	0	0
	D3303-3	3	8	0
	MS20426AD3-3	24	7,452	0
	MS20470AD4-4	48	31,994	0
	MS21075L3	12	582	0

Part Specifications

Specifications could not be found.

Plex 5/16/19 3:21 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S199210



Part: D3303-043

Job No: 195274

Serial No/Batch: S199210

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/19/19